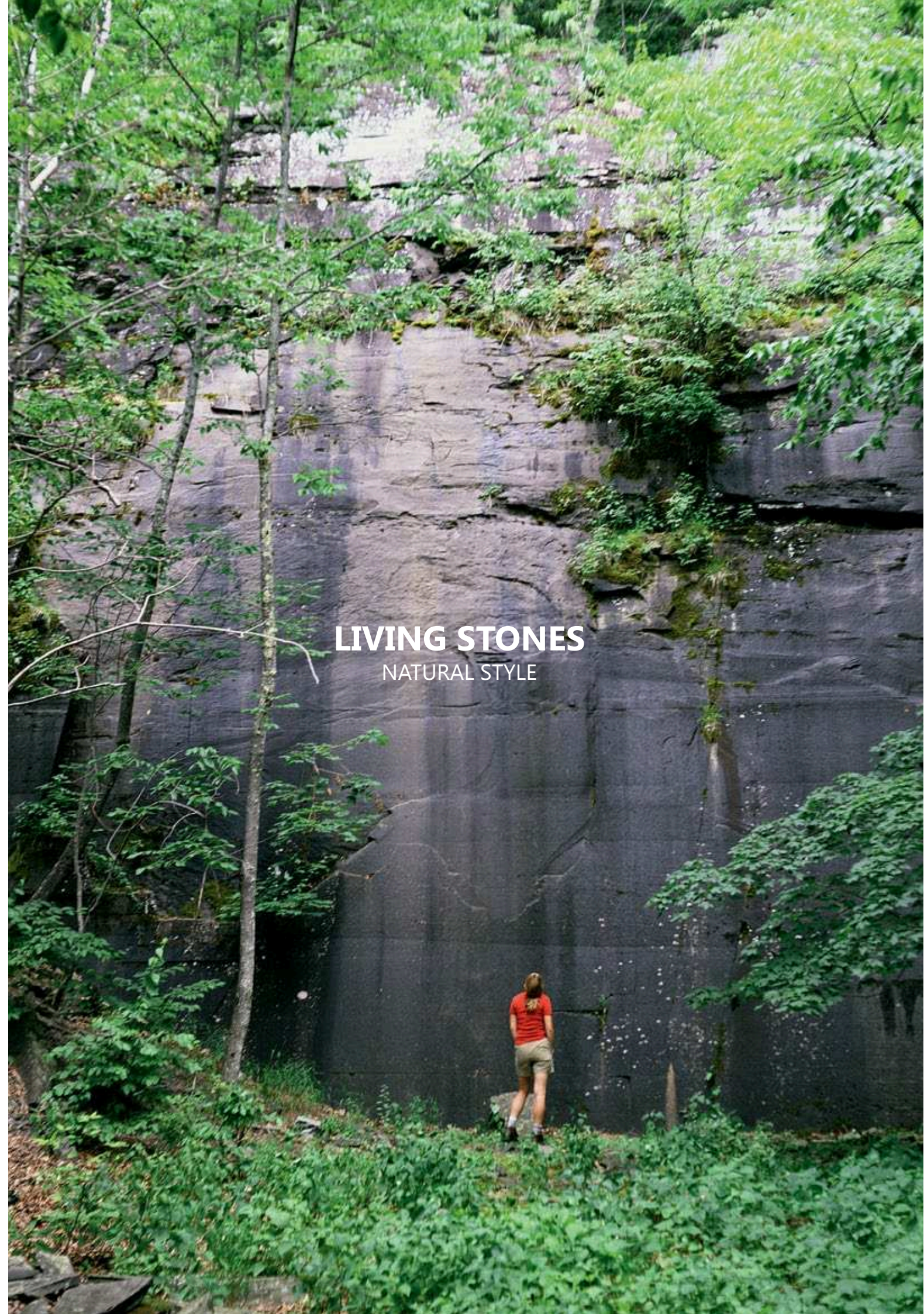




**Blustyle**  
by COTTO D'ESTE

**LIVING STONES**  
NATURAL STYLE

**Blustyle**<sup>®</sup> | BELLA  
PER  
SEMPRE  
by COTTO D'ESTE



**LIVING STONES**  
NATURAL STYLE

LIGHT CREAM

BASALT GREY

COLOURS

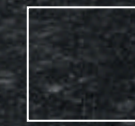
STONE BEACH

BLUE ORIGIN

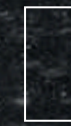


## LAPPATA RTT

Formati / Sizes:



cm 90x90  
11mm



cm 45x90  
11mm



cm 60x60  
10mm

## NATURALE RTT

Formati / Sizes:



cm 90x90  
11mm



cm 45x90  
11mm



cm 60x60  
10mm

## GRIP STD GRIP RTT

Formati / Sizes:

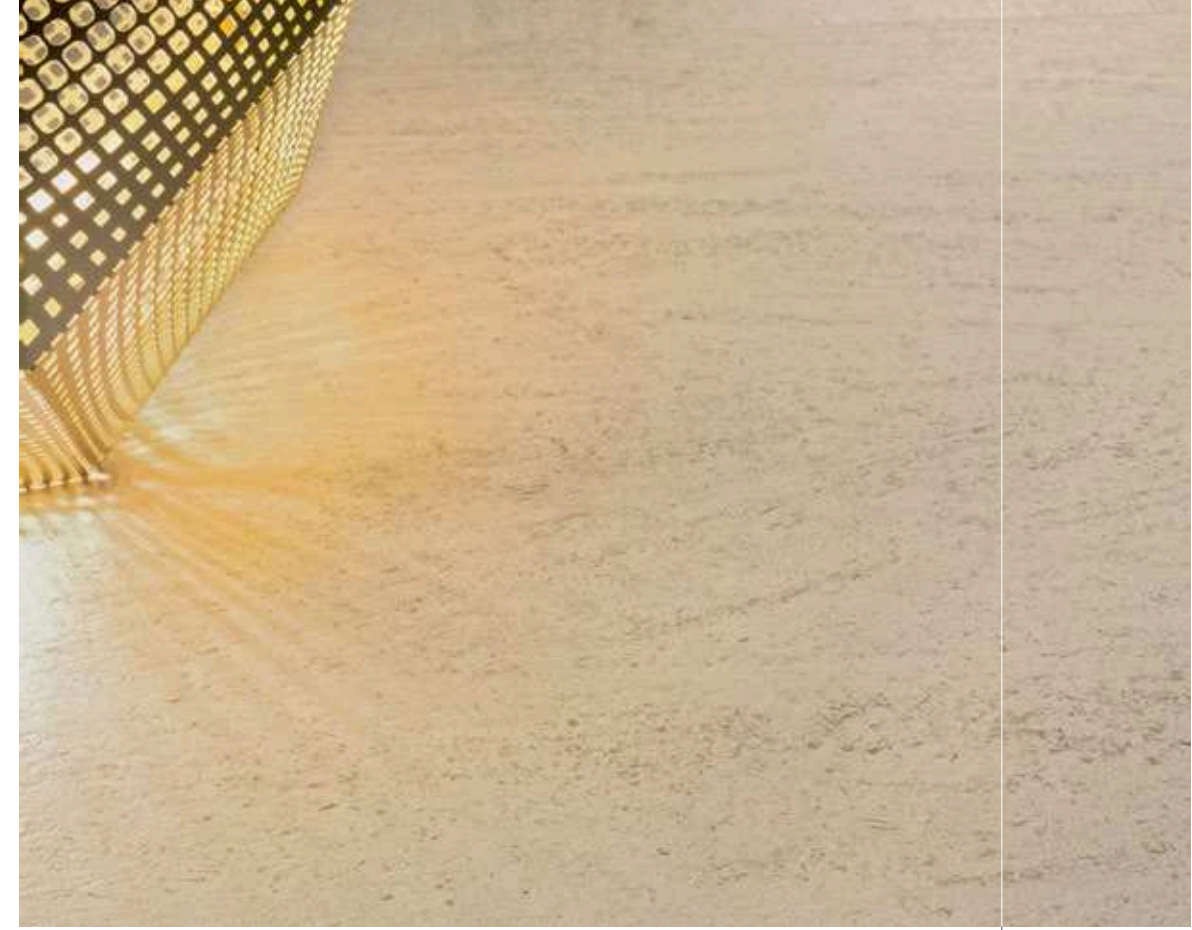


cm 60x60  
20mm





STONE BEACH NATURALE RTT  
cm 90x90



STONE BEACH NATURALE RTT  
cm 60x60





BLUE ORIGIN LAPPATA RTT  
cm 60X60







LIGHT CREAM LAPPATA RTT  
cm 90x90 - 45x90





SPESSORE  
THICKNESS

**20mm**

MASSIMA RESISTENZA  
HIGH PERFORMANCE

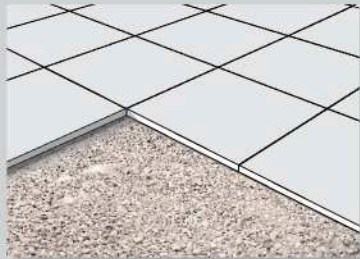
FINO A / UP TO  
**1440 Kg**  
ISO 10545-4

ANTISCIVOLO  
SLIP RESISTANCE

**R11**  
DIN 51130

**A+B+C**  
DIN 51097

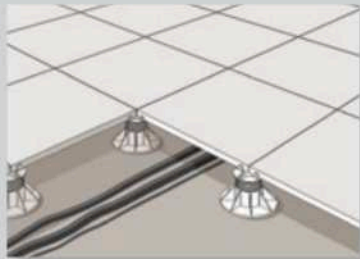
### APPLICAZIONI POSSIBLE INSTALLATIONS



POSA SU GHIAIA O SABBIA  
INSTALLATION ON GRAVEL OR SAND



POSA SU ERBA  
INSTALLATION ON GRASS



POSA SOPRAELEVATA CON SUPPORTI  
SUSPENDED INSTALLATION WITH SUPPORTS



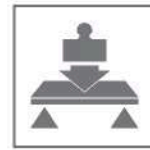
POSA SU MASSETTO CON COLLA.  
Fuga consigliata di 5 mm per i formati non rettificati e 3 mm per i formati rettificati.  
INSTALLATION ON A SCREED WITH ADHESIVE.  
Joint between tiles 5 mm for non-rectified sizes and 3 mm for the rectified.



**GARANTITO  
20 ANNI**  
GUARANTEED  
FOR 20 YEARS



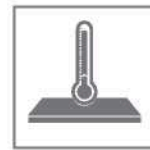
**INATTACCABILE  
DAGLI ACIDI**  
ACID RESISTANT



**ALTISSIMA RESISTENZA  
AI CARICHI**  
EXTREMELY HIGH  
RESISTANCE TO  
BREAKING LOADS



**CARRABILE QUANDO  
INCOLLATA SU  
MASSETTO**  
TRANSITABLE WHEN  
APPLIED TO A SCREED  
WITH ADHESIVE



**ELEVATA RESISTENZA  
AGLI SBALZI TERMICI**  
EXCEPTIONAL  
THERMAL  
SHOCK RESISTANCE



**SUPERFICIE  
ANTISCIVOLO**  
NON-SLIP SURFACE



**INATTACCABILE DA  
MUFFE E BATTERI**  
RESISTANT TO MILDEW  
AND BACTERIA



**RESISTE AL SALE**  
SALT RESISTANT



**RESISTENTE  
ALLE MACCHIE E  
ALL'INQUINAMENTO**  
STAIN AND POLLUTION  
RESISTANT



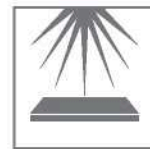
**INGELIVO**  
FROST PROOF



**FACILMENTE POSABILE,  
RIMOVIBILE E  
RIUTILIZZABILE**  
EASY TO INSTALL,  
REMOVE AND REUSE



**FACILMENTE PULIBILE**  
EASY TO CLEAN



**COLORI INALTERABILI  
DALLA LUCE**  
COLOUR-FAST



**ECOLOGICO**  
ECOFRIENDLY



**ELEVATA RESISTENZA  
MECCANICA**  
HIGH MECHANICAL  
RESISTANCE



**IGNIFUGO**  
FLAME-RETARDANT

### DESTINAZIONI D'USO INTENDED USES



**VIALETTI E  
CAMMINAMENTI**  
PATHS AND WALKWAYS



**PARCHI PUBBLICI,  
GIARDINI**  
PUBLIC PARKS  
AND GARDENS



**STABILIMENTI  
BALNEARI**  
BEACH  
ESTABLISHMENTS



**TERRAZZE**  
TERRACES



**PISCINE E ZONE  
ADIACENTI**  
SWIMMING POOLS  
AND ADJACENT AREAS



**AREE INDUSTRIALI  
E AD ALTO CARICO**  
INDUSTRIAL AREAS  
SUBJECT TO HEAVY  
LOADS



**PARCHEGGI, AREE  
CARRABILI**  
PARKING AREAS,  
TRANSITABLE AREAS



**ARREDO URBANO**  
STREET FURNISHINGS



TABELLE CALIBRI  
SIZES TABLE

90x90 RTT	
CALIBRO CALIBRE	W*(mm)
O	901,0x901,0
P	898,0x898,0
Q	895,0x895,0

45x90 RTT	
CALIBRO CALIBRE	W*(mm)
O	449,5x901,0
P	448,0x898,0
Q	446,5x895,0

60x60 RTT	
CALIBRO CALIBRE	W*(mm)
O	600,0x600,0
P	598,0x598,0
Q	596,0x596,0
R	594,0x594,0

60x60 STD	
CALIBRO CALIBRE	W*(mm)
I	600,8x600,8
Q	603,2x603,2
T	605,6x605,6
U	608,0x608,0
V	610,4x610,4

CARATTERISTICHE TECNICHE  
TECHNICAL FEATURES

RESISTENZA ALLO SCIVOLAMENTO  
SLIPPERING RESISTANCE

DIN 51130	R11 GRIP - R10 NAT
DIN 51097	A+B+C GRIP
BCR-TORTUS	$\mu > 0,40$ GRIP, NAT
ANSI A137.1 BOT 3000	DCOF $\geq 0,42$ GRIP, NAT, LAPP (solo/ only Light Cream, Stone Beach)
UNE ENV 12633 PENDULUM	CLASE 3 GRIP - CLASE 1 LAPPATA

CARICO DI ROTTURA (S) - Valore medio  
BREAKING STRENGTH (S) - Average value

ISO 10545-4	$\geq 250$ kg ( $\geq 2500$ N) 10MM
	$\geq 300$ kg ( $\geq 3000$ N) 11MM
	$\geq 1440$ kg ( $\geq 13600$ N) 20MM
ASTM C 648	$\geq 600$ lbf 10MM
	$\geq 700$ lbf 11MM
	$\geq 2800$ lbf 20MM

RESISTENZA ALLA FLESSIONE - Valore medio  
BENDING STRENGTH - Average value

ISO 10545-4	$\geq 510$ kg/cm <sup>2</sup> ( $\geq 50$ N/mm <sup>2</sup> )
ASTM C 1505	$\geq 6500$ PSI

RESISTENZA ALL'ABRASIONE PROFONDA  
DEEP ABRASION RESISTANCE

ISO 10545-6	$\leq 145$ mm <sup>3</sup>
ASTM C 1243	$\leq 145$ mm <sup>3</sup>

RESISTENZA ALLE MACCHIE  
STAIN RESISTANCE

ISO 10545-14	CLASSE 5
ASTM C 1378	A

RESISTENZA ALL'ATTACCO CHIMICO  
RESISTANCE TO CHEMICAL ETCHING

ISO 10545-13	ULA-UHA <small>No acido fluoridrico e derivati Not resistant to hydrofluoric acid and derivatives</small>
ASTM C 650	A

ASSORBIMENTO D'ACQUA  
WATER ABSORPTION

ISO 10545-3 / ASTM C 373	$\leq 0,05\%$
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RESISTENZA AL GELO  
FROST RESISTANCE

ISO 10545-12	INGELIVO - FROST PROOF
ASTM C 1026	RESISTANT

DILATAZIONE TERMICA LINEARE  
LINEAR THERMAL EXPANSION

ISO 10545-8	$\alpha \leq 7 \times 10^{-6} \text{ } ^\circ\text{C}^{-1}$
ASTM C 372	$\alpha \leq 4.4 \times 10^{-6} \text{ } ^\circ\text{F}^{-1} / \alpha \leq 8 \times 10^{-6} \text{ } ^\circ\text{C}^{-1}$

REAZIONE AL FUOCO  
FIRE REACTION

EN 13823	Classe/Class A1 (WALL)
EN 9239-1	Classe/Class A1 FL (FLOOR)

FLAME SPREAD

ASTM E84	CLASS A
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ROBINSON FLOOR TESTER

ASTM C 627	$\geq 14$ cycles Extra heavy commercial
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CONDUCIBILITÀ TERMICA  
THERMAL CONDUCTIVITY

EN 12524	$\lambda = 1,3$ W/m <sup>2</sup> K / 0.7 Btu/ft h <sup>2</sup> F
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STONALIZZAZIONE  
DESHADING

ANSI A137.1	V2
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PULIBILITÀ  
PULIBILITY

VISIBILITÀ DELLE IMPRONTE - Metodo Blustyle

Questa classificazione specifica il grado di visibilità delle impronte rilasciate sul pavimento dopo il passaggio con scarpe sporche di polvere.

- A - Impronta non visibile
- B - Impronta poco visibile
- C - Impronta molto visibile. Ideale per rivestimenti e consigliato per pavimenti solo in ambienti residenziali.

TREAD MARK VISIBILITY - Blustyle method

This classification specifies the visibility degree of the tread marks left on the floor after walking with shoes dirty of dust.

- A - Tread mark not visible
- B - Tread mark not very visible.
- C - Tread mark very visible. Ideal for wall installation and recommended for floor installation in residential areas only.

A BLUE ORIGIN LAPPATA / NATURALE  
BASALT GREY LAPPATA / NATURALE

B BLUE ORIGIN GRIP - BASALT GREY GRIP  
LIGHT CREAM LAPPATA / NATURALE / GRIP  
STONE BEACH LAPPATA / NATURALE / GRIP

FACILITÀ DI PULIZIA - Metodo Blustyle

Il metodo consiste nel classificare il grado di facilità nella rimozione dello sporco generico mediante pulizia manuale con detergente debole.

- Grado 1 - Molto facile, nessuna resistenza dello sporco, rimozione immediata.
- Grado 2 - Facile, leggera resistenza dello sporco, rimozione veloce.
- Grado 3 - Meno facile, maggiore resistenza dello sporco, rimozione lenta. Si consiglia detergente forte. Ideale per rivestimenti e consigliato per pavimenti solo in ambienti residenziali.

CLEANING EASINESS - Blustyle method

The method consists in classifying the easiness grade in removing general dirt by manual cleaning with mild detergent.

- Grade 1 - Very easy, no resistance of the dirt, immediate removal.
- Grade 2 - Easy, light resistance of the dirt, fast removal.
- Grade 3 - Less easy, higher resistance of the dirt, slow removal. A strong detergent is recommended. Ideal for wall installation and recommended for floor installation in residential areas only.

1 BLUE ORIGIN LAPPATA / NATURALE  
BASALT GREY LAPPATA / NATURALE

2 BLUE ORIGIN GRIP - BASALT GREY GRIP  
LIGHT CREAM LAPPATA / NATURALE / GRIP  
STONE BEACH LAPPATA / NATURALE / GRIP

CERTIFICAZIONI  
CERTIFICATIONS



EN 14411

Le DOP sono disponibili sul sito internet www.blustyle.it  
DOP are available on the website www.blustyle.it



Sistema di gestione della qualità siti produttivi  
Quality management system of production sites



Sistema di gestione ambientale siti produttivi  
Environmental management system of production sites



EMAS  
GESTIONE AMBIENTALE VERIFICATA  
reg. n. I-000309  
STABILIMENTO DI FINALE EMILIA (MO)



EMAS  
GESTIONE AMBIENTALE VERIFICATA  
reg. n. I-000259  
STABILIMENTO DI TOIANO (RE)



Blustyle Ceramica, tramite la holding Panariagroup Industrie Ceramiche S.p.A., è membro dello U.S. Green Building Council e del Green Building Council Italia.

Blustyle Ceramica, through Panariagroup Industrie Ceramiche S.p.A. holding, is a member of the U.S. Green Building Council and of the Italian Green Building Council.



MISTO  
Carta da fonti gestite in maniera responsabile  
Paper from responsible sources  
FSC® C092599

# LIVING STONES

NATURAL STYLE

GRES PORCELLANATO / PORCELAIN STONEWARE

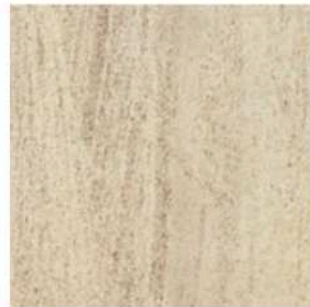
Bla UGL - IMPASTO COLORATO/COLORED BODY - Decorazione/Decoration: INKJET - EFFETTO 3D/ INKJET - 3D EFFECT

Conforme/In compliance with: ISO 13006-G, EN 14411-G, ANSI A137.1

COLORI / COLOURS



**LIGHT CREAM**



**STONE BEACH**



**BASALT GREY**



**BLUE ORIGIN**

SPessori / THICKNESSES

**11 mm** (90x90 - 45x90) / **10 mm** (60x60)

**20 mm**

SUPERFICI E FINITURE / SURFACES AND FINISHING

**NATURALE**

Rettificata e rompifilo / Rectified and chamfer

**LAPPATA**

Lappata, rettificata e rompifilo / Honed, rectified and chamfer

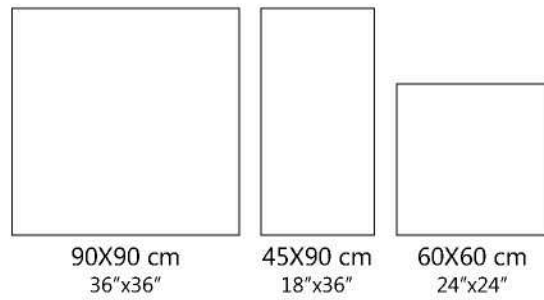
SUPERFICI E FINITURE / SURFACES AND FINISHING

**STANDARD**

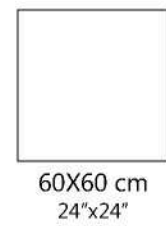
**NATURALE**

Rettificata e rompifilo / Rectified and chamfer

FORMATI / SIZES



FORMATI / SIZES



PEZZI SPECIALI / SPECIAL PIECES



PEZZI SPECIALI / SPECIAL PIECES



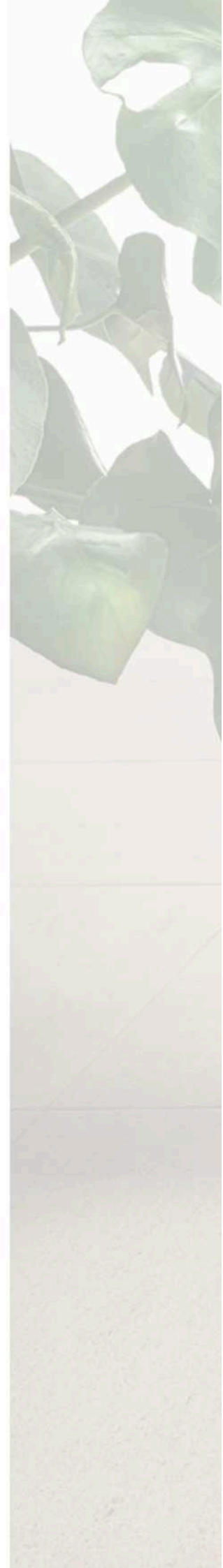
GARANZIA / WARRANTY



**20 ANNI** RESIDENZIALE E PUBBLICO / **20 YEARS** RESIDENTIAL AND PUBLIC

**Blustyle**  
by COTTO D'ESTE

BELLA  
PER  
SEMPRE



**Blustyle** | BELLA  
by COTTO D'ESTE | PER  
SEMPRE

Via Emilia Romagna, 31 - 41049 Sassuolo (MO) Italy  
ph. +39 0536 814911 - fax +39 0536 814921  
blustyle.it - info@blustyleceramica.it

PANARIAGROUP INDUSTRIE CERAMICHE S.p.A.